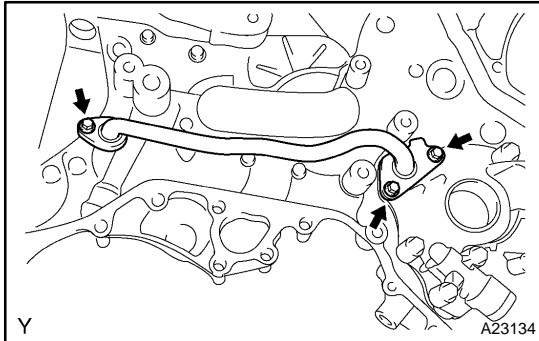


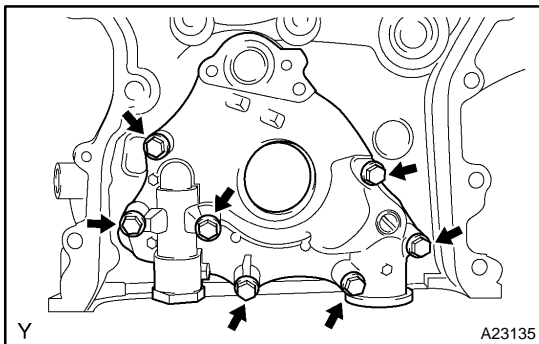
REMOVAL

1. REMOVE TIMING CHAIN COVER (See page [EM-32](#))



2. REMOVE OIL PUMP COVER

- (a) Remove the 3 bolts and oil pipe.
- (b) Remove the 2 O-rings.



- (c) Remove the 7 bolts, oil pump cover, drive rotor and driven rotor.

3. REMOVE OIL PUMP RELIEF VALVE

Remove the plug, spring and relief valve.